



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D2182**Job Sheet 198654****Part No:** D2182**Job Qty:** 196 ft**Part Name:** Heat Shrink**Part Weight:** 0 lbs**Status:** New**Priority:** Medium**Job Created:** 8/1/19**Job Tracking No:****Due Date:** 8/23/19**Created By:** Chantal Lavoie**Type:** Stock**Description:****Note:** DWG REV D IPP: A 99.07.07 New Issue DM**Ship Via:****Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard	Workcenter/Supplier		Sign-off
					Setup Run Hrs Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing - Ft DAS AUG 0 2 2019 13 9-89 <i>PO #BON201</i>	196 ft	8/23/19	0.00	0.00	Purchasing - 1		<i>DP</i> AUG 0 6 2019
						Purchasing - 2		
						Purchasing - 3		
110	Packaging 2-1 - Receive - B4B	196 pcs	8/23/19	0.00	0.00	Packaging 2 - 1 - B4B		
						Packaging 2 - 2 - B4B		
						Packaging 2 - 3 - B4B		
						Packaging 2 - 5 - B4B		
						Packaging 2 - 4 - B4B		
						Packaging 2 - 6 - B4B		
						Packaging 2 - 7 - B4B		
						Packaging 2 - 8 - B4B		
						Packaging 2 - 9 - B4B		
						Packaging 2 - 10 - B4B		
						Packaging 2 - 11 - B4B		
						Packaging 2 - 12 - B4B		
						Packaging 2 - 13 - B4B		<i>DP</i> AUG 0 6 2019
						Packaging 2 - 14 - B4B		
						Packaging 2 - 15 - B4B		
						Packaging 2 - 16 - B4B		
						Packaging 2 - 17 - B4B		
						Packaging 2 - 18 - B4B		
						Packaging 2 - 19 - B4B		
						Packaging 2 - 20 -		



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S202916**Part:** D2182**Job No:** 198654**Serial No/Batch:** S202916**Revision:****Inspector:****Exp Date:****Instructions:** Various STC's**Date:** 08/06/19

					B4B	
					Packaging 2 - 21 - B4B	
					Packaging 2 - 22 - B4B	
					Packaging 2 - 23 - B4B	
					Packaging 2 - 24 - B4B	
					Packaging 2 - 25 - B4B	
					Packaging 2 - 26 - B4B	
					Packaging 2 - 27 - B4B	
					Packaging 2 - 28 - B4B	
					Packaging 2 - 29 - B4B	
					Packaging 2 - 30 - B4B	
					Packaging 2 - 31 - B4B	
					Packaging 2 - 32 - B4B	
					Packaging 2 - 33 - B4B	
					Packaging 2 - 34 - B4B	
					Packaging 2 - 35 - B4B	
					Packaging 2 - 36 - B4B	
120 QC 6	196 pcs	8/23/19	0.00 0.00	QC 6 - 9		
				QC 6 - 68	DAS	
				QC 6 - 61	61	
				QC 6 - 40	9-89	
				QC 6 - 81		
130 Packaging 3-1 - Stock - B4B	196 pcs	8/23/19	0.00 0.00	Packaging 3 - 1 - B4B	DAS	
				Packaging 3 - 2 - B4B	28	
				Packaging 3 - 3 - B4B	9-89	
				Packaging 3 - 4 - B4B		
				Packaging 3 - 5 - B4B	DAS	
140 QC 21 - SA FT	196 ft	8/23/19	0.00 0.00	QC 21 - SA - 21	21	
				QC 21 - SA - 53	9-89	
					AUG 09 2019	

Part Op 100 - Issue P/O: _____ Order heat shrink as per Dwg D2182
 Descriptions: 110 - (Receive & Inspect for Damage & Mat'l Certs)
 120 - (QC6- All purchased or subcontracted)
 130 - (Identify as per dwg & Stock Location: _____)
 140 - (QC21- Final Inspection - Work Order Release)

ST637

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RNF10034CL	Heat Shrink D2182	196 pcs (1 ea)	100-Purchasing - Ft	5202915

Job Allocations

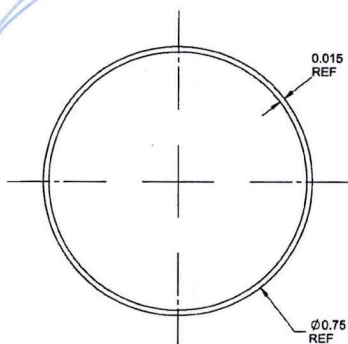
Operation	Component Part	Required	Inventory	Allocated
100-Purchasing - Ft	RNF10034CL	196	0	0

Part Specifications

Specifications could not be found.

Plex 8/1/19 7:47 AM Dart.Lavoie.Chantal

SPECIFICATION CONTROL DRAWING



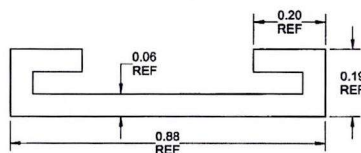
D2182-050 HEAT SHRINK

LENGTH

EG: 3.5 LONG: D2182-035
10 LONG: D2182-100

NOTES:

- 1) MATERIAL: RAYCHEM RNF-100-3/4-CL
HEAT SHRINKABLE INSULATION SLEEVING
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY PER DART QSI 044 6.6 AND 6.7
- 7) WEIGHT: 0.0 lbs



W-WHITE
B-BLACK

D2182W050 RUBBER CUSHION

LENGTH

EG: WHITE 3.5 LONG: D2182W035
BLACK 10 LONG: D2182B100

NOTES:

- 1) MATERIAL: SANTOPRENE 101-73
CONFORMS TO MIL-R-3085
OR
SANTOPRENE 121-67W175
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY PER DART QSI 044 6.6 AND 6.7
- 7) WEIGHT: 0.0 lbs

RELEASED
2017-05-08
ECN 11-565

D	UPDATE SHEET FORMAT TO CURRENT STANDARD, ADD STANDARD NOTES, ADJUSTED TOLERANCES, ADD ALTERNATE MATERIAL FOR RUBBER CUSHION	HS	17.04.28
C	ADD HEAT SHRINK	KE	07.05.14
B	ADD MATERIAL SPECIFICATION	KE	07.04.07
A	NEW ISSUE	KE	05.01.06
REV.	DESCRIPTION	BY	DATE
DESIGN	KE	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	HS		
CHECKED	VS	DRAWING NO.	REV. D
MFG. APPR.	LL	D2182	SHEET 1 OF 1
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	RUBBER CUSHION	NTS
DATE	17.04.28	COPYRIGHT © 1998 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR REPRODUCED IN ANY MANNER WITHOUT THE WRITTEN PERMISSION FROM DART AEROSPACE LTD	



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB044201



Supplier: DIG001-VC
Digi-Key Corporation
P. O. Box 390
Thief River Falls, MN 56701-0390 USA
Phone: 800 344 4539
Fax: 218 681 3380

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB044201

PO Date: 8/2/19

Due Date: 8/12/19

**Purchase Order
Revision:**

Revision Date:

Ship-To Contact: Lavoie, Chantal
Phone: 613-623-5200 Ext: 242
Fax: 613-632-1053
clavoie@dartaero.com

Via: Ground

Pynt Terms: Net 30

Freight Terms:

Special Comments:

Items

Line Item	Job	Part	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1		RNF10034CL	RNF- 100-3/4- CL-FSP- 60-ND	Heat Shrink D2182	Firmed	-	8/12/19	196 ft	0 ft	196 ft	\$1.1288265/ft	\$221.25
										DAS 61 9-89	DP	

Line Item Note 1 roll = 60 m or 196 ft

Grand Total: \$221.25

Order Notes

Procurement Quality Clauses
A005 RIGHT OF ENTRY
A016 PERSONNEL QUALIFICATION
A026 CERTIFICATION OF MATERIAL CONFORMANCE
A032 DOCUMENT SPECIAL REQUIREMENTS
A033 STATEMENT OF CONFORMITY/TEST RECORDS FOR NAS, AN and MS FASTENERS
A040 NOTIFICATION OF QUALITY ESCAPE
A041 QUALITY MANAGEMENT SYSTEM
A042 DART NOTIFICATION BY SUPPLIER
A043 RETENTION OF QUALITY DOCUMENTS

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
A049 SUPPLIER AWARENESS

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 8/6/19 11:47 AM Dart.Guerin.Kimberley



701 Brooks Ave South,
PO Box 677
Thief River Falls, MN 56701-0677

www.digikey.ca
Orders 1-800-344-4539
Fax 218-681-3380

Ship Method:	XF1D	196/254-5	Packlist #	1
Customer PO:	POHB044201			AUTO
				

Sold To:

CHANTAL LAVOIE
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY ON K6A1K7
CANADA

Ship To:

CHANTAL LAVOIE
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY ON K6A1K7
CANADA

Sales Order: 60633196
Invoice: 69332698
Order Date: 02-Aug-2019
Document Date: 02-Aug-2019
Shippable Items: 1



THE ORDER IS COMPLETE

Ordered	Line Item	Location	Item Number/ Description			Shipped
1	1		PART: RNF-100-3/4-CL-FSP-60-ND MFG#: RNF-100-3/4-CL-FSP MFG : TE Connectivity Raychem Cable Protection LEAD FREE ROHS COMP COO: UNITED STATES QTY:	DESC: HEATSHRINK 3/4" X 60M CLEAR HTSUS: 3926.90.9990 DAS 61 9-89	ECCN: EAR99 CAGE: 06090	1

General - WEB ORDER ID: 302607917

CUSTOMER 3794228 INDICATED THAT PRODUCT WILL NOT BE EXPORTED OUTSIDE OF CANADA. A0FX

* These items are controlled by the U.S. Government and authorized for export only to the country of ultimate destination for use by the ultimate consignee or end-user(s) herein identified. They may not be resold, transferred, or otherwise disposed of, to any other country or to any person other than the authorized ultimate consignee or end-user(s), either in their original form or after being incorporated into other items, without first obtaining approval from the U.S. Government or as otherwise authorized by U.S. law and regulations.

CERTIFICATE OF COMPLIANCE:

The Digi-Key products included in the above shipment were purchased from the original manufacturer or through the manufacturer's authorized distribution. The original manufacturer warrants and certifies that the products they produce meet their specifications. Test reports (chemical, physical, electrical, etc.) supporting their certification are on file (either here or in the plant of the manufacturer) and will be made available upon request. This document is evidence of Conformity that this shipment meets the requirements of Digi-Key's Quality Management System and/or Purchase Order requirements agreed on between the customer and Digi-Key. This certification is valid only to the original customer and is not transferable. Contact Customer Service at 800-858-3616 if you have any questions.

Kim Gilbert

Kim Gilbert, Director, Customer Service

RECEIVED

AUG 06 2019

DART AEROSPACE LTD.



60633196, 1, 69332698

Contact Customer Service at 1-800-858-3616

All transactions with Digi-Key Electronics, including its subsidiaries and/or affiliates, are subject to Digi-Key's Terms of Use and Conditions of Order, available at www.digikey.ca.



www.digikey.ca
Orders 1-800-344-4539
Fax 800-338-5135 or 218-681-3380

DATE/LOT CODE

701 Brooks Ave. South, Thief River Falls, MN 56701-0677 USA

Sold To:

CHANTAL LAVOIE
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY ON K6A1K7
CANADA

Ship To:

CHANTAL LAVOIE
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY ON K6A1K7
CANADA

Salesorder	Invoice	Customer	Purchase Order	Date	Page
60633196	69332698	3794228	POHB044201	02-AUG-2019	1

A6HF

Part Number Customer Reference Number	Quantity	Date Code	Lot Code
RNF-100-3/4-CL-FSP-60-ND MFG #: RNF-100-3/4-CL-FSP	1	19094	201927352
			DAS 61 9-89

Date code format key: MMM-YYYY, YYMMDD, YYWW; Certain Mil Spec Vendors - YYMMDD or YYWW (with up to 1 alpha prefix and/or 4 alpha suffixes)
N/R = Not Required N/A = Not Available or Not Applicable



www.digikey.ca
Orders 1-800-344-4539
Fax 218-681-3380

CERTIFICATE OF COMPLIANCE

701 Brooks Ave. South, P.O. Box 677, Thief River Falls, MN 56701-0677 USA

Sold To:

CHANTAL LAVOIE
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY ON K6A1K7
CANADA

Ship To:

CHANTAL LAVOIE
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY ON K6A1K7
CANADA

Salesorder	Invoice	Customer	Purchase Order	Date	Page	MSC #
60633196	69332698	3794228	POHB044201	02-AUG-2019	1	0

254

Quantity	Item Number/Information	Manufacturer	Date/Lot Code
1	RNF-100-3/4-CL-FSP-60-ND RNF-100-3/4-CL-FSP COUNTRY/ORIGIN:USA	TE CONNECTIVITY RAYCHEM CABLE PR	19094 201927352

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Kim Gilbert, Director, Customer Service

88-6
19
DAS